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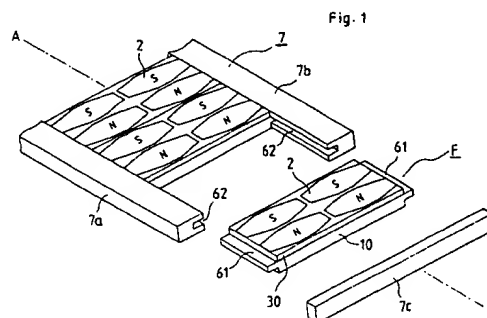
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**(54) PERMANENT MAGNET FIELD POLE FOR LINEAR MOTORS**

(57) A permanent magnet (2) whose upper surface has an S pole and a permanent magnet (2) whose upper surface has an N pole are arranged on a yoke plate (10) having a predetermined width and a predetermined length in the longitudinal direction of the yoke plate, thereby constituting one field pole unit F. Tenons (61) formed on the yoke plate (10) of the field pole unit F are engaged with tenon grooves (62) formed on both side portions (7a, 7b) of a frame member (7), so that a plurality of field pole units F are held by the frame member (7) in a manner such that the field pole units F are arranged in the longitudinal direction of the frame (7), thereby constituting a permanent magnet field pole for a linear motor.



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with the frame member 7.

In place of the structure in which the plurality of field pole units F are engaged with the frame member 7, the following structure may be used. That is, as shown in Fig. 3, one or a plurality of dovetail grooves 81 and 82, extending in the longitudinal direction (direction perpendicular to the paper plane of Fig. 3), may be formed on a surface 8, on which a permanent magnet field pole is mounted, while the projections 91 and 92 to be engaged with the dovetail grooves may be formed on the surface of each field pole unit F, which confronts the mounting surface 8.

#### Claims

1. A permanent magnet field pole for a linear motor, comprising:

a plurality of field pole units, in each of which a plurality of permanent magnets are arranged and fixed on a yoke plate having a predetermined width and a predetermined length in the longitudinal direction of said yoke in a manner such that the polarities of adjacent permanent magnets differ from each other in the longitudinal direction of the yoke; and  
a frame member for keeping said plurality of field pole units arranged in the longitudinal direction.

2. A permanent magnet field pole for a linear motor, wherein prepared are a plurality of first field pole units each of which comprise permanent magnets fixed in a line on a yoke plate, having a predetermined width and a predetermined length, with S pole on the surface, and a plurality of second field pole units each of which comprise permanent magnets fixed in a line on a yoke plate, having the same shape as that of the first field pole unit, with N pole on the surface, and

then, the first field pole units and the second field pole units are held by a frame member in a manner such that the first and second field pole units are alternately arranged in the longitudinal direction.

3. A permanent magnet field pole for a linear motor according to claim 1 or 2, wherein tenons projecting in the directions of the width are formed on both the side ends of said yoke plate, which constitutes said field pole unit, and tenon grooves each having a width engageable with the tenon are formed on the portions of said frame member corresponding to both the side ends of said yoke plate.

4. A permanent magnet field pole for a linear motor according to claim 1 or 2, wherein tenon grooves extending in the longitudinal direction of said yoke plate are formed on both the side ends of said yoke

plate, and tenons each having a thickness which can engage with the tenon groove are formed with portions of said frame member corresponding to both the side ends of said yoke plate.

5. A permanent magnet field pole for a linear motor according to claim 1, wherein said field pole unit is obtained by arranging an even number of permanent magnets on said yoke plate in the longitudinal direction of said yoke plate.

6. A permanent magnet field pole for a linear motor, comprising:

a plurality of field pole units, in each of which a plurality of permanent magnets are arranged and fixed on the upper surface of a yoke plate, having a predetermined width and a predetermined length, so that the magnetic poles of permanent magnets arranged adjacent to each other in the longitudinal direction of said yoke plate differ in polarity from each other, and one or two or more projections extending in the longitudinal direction are formed on the lower surface of said yoke plate; and  
a field pole mounting surface with which dovetail grooves for engaging with the projections are formed.

Fig. 1

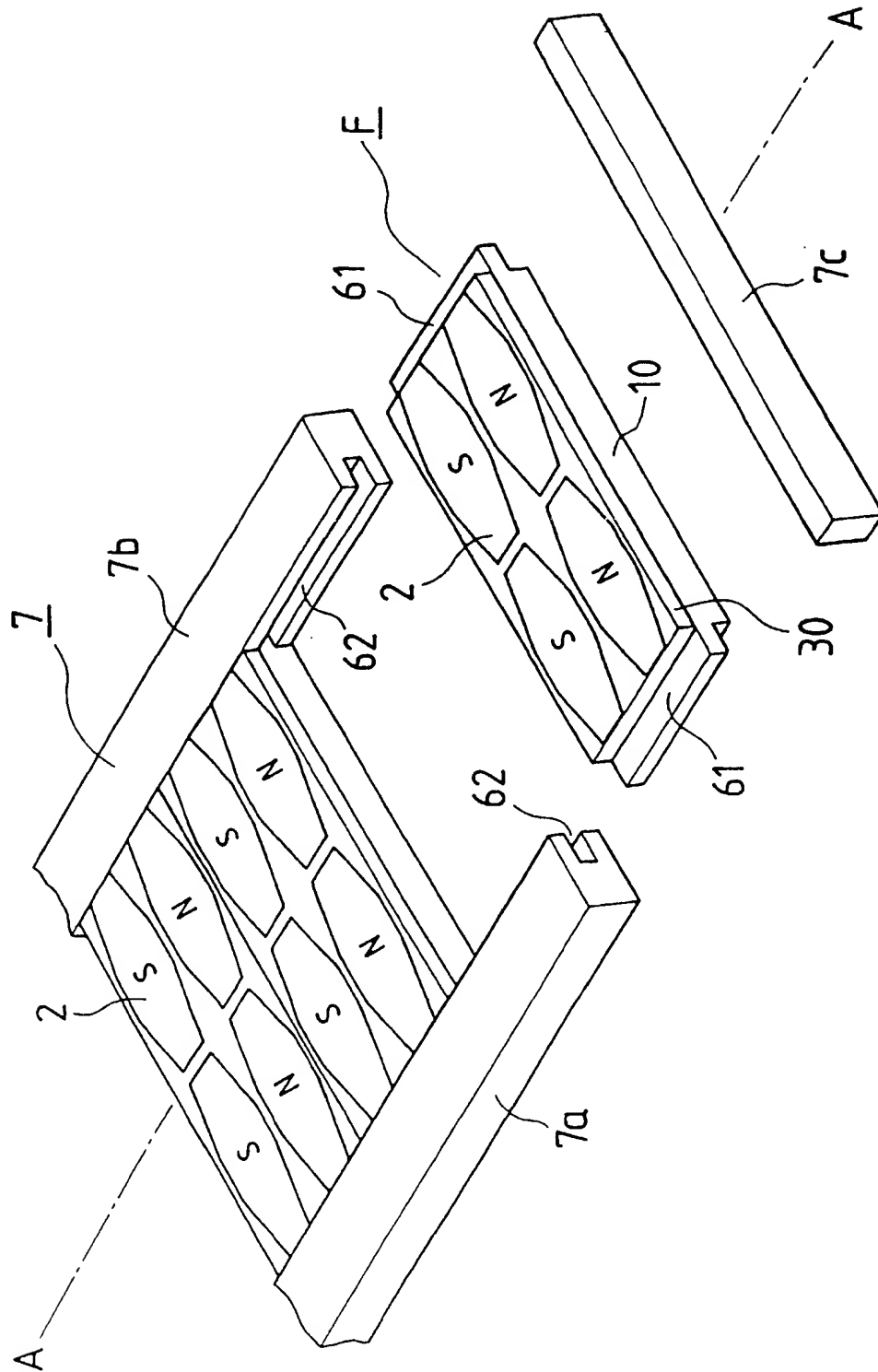


Fig. 2

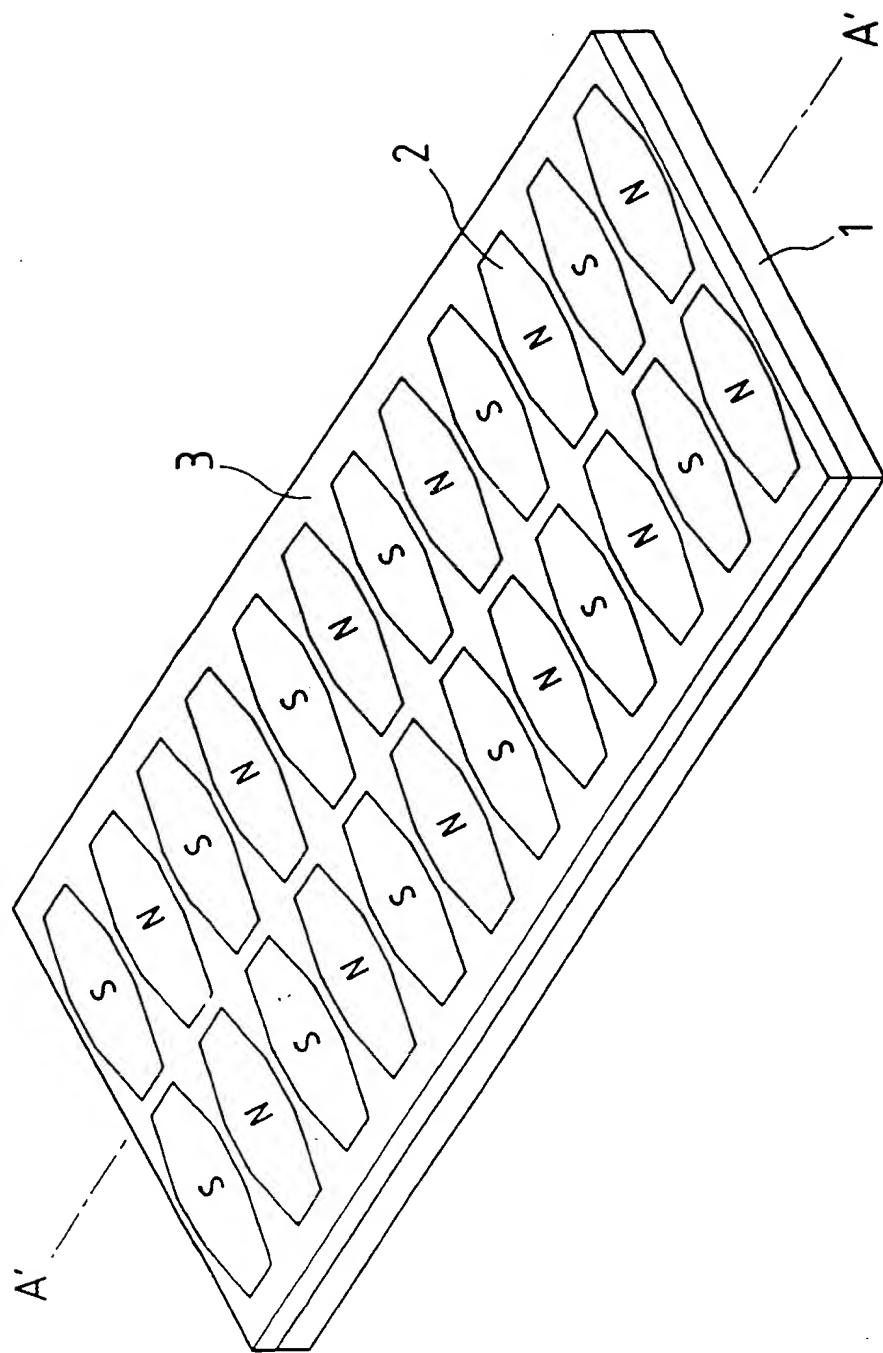
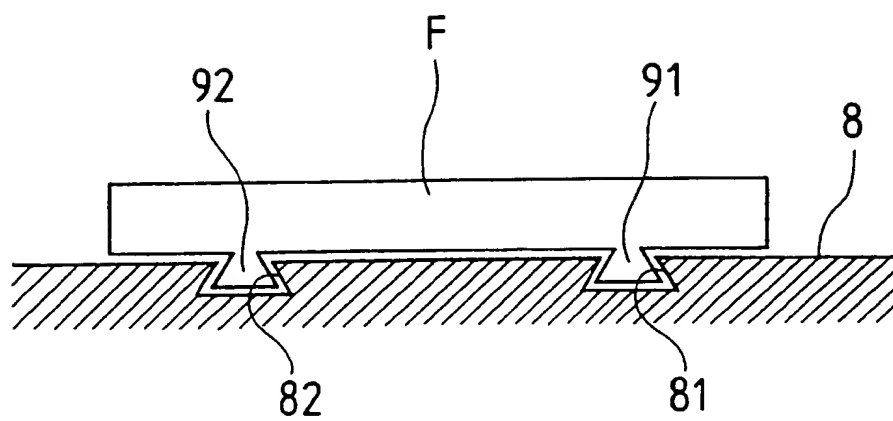


Fig. 3



## INTERNATIONAL SEARCH REPORT

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<b>A. CLASSIFICATION OF SUBJECT MATTER</b> Int. Cl <sup>6</sup> H02K41/03 According to International Patent Classification (IPC) or to both national classification and IPC		
<b>B. FIELDS SEARCHED</b> Minimum documentation searched (classification system followed by classification symbols) Int. Cl <sup>6</sup> H02K41/00 Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Jitsuyo Shinan Koho 1951 - 1996 Kokai Jitsuyo Shinan Koho 1971 - 1996 Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)		
<b>C. DOCUMENTS CONSIDERED TO BE RELEVANT</b>		
Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
E	JP, 8-186974, A (Fanuc Ltd.), July 16, 1996 (16. 07. 96)	1 - 6
Y	JP, 3-31367, U (Nissan Shatai Co., Ltd.), March 27, 1991 (27. 03. 91), Figs. 3, 5	1 - 6
<input type="checkbox"/> Further documents are listed in the continuation of Box C. <input type="checkbox"/> See patent family annex.		
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